- 1 What is claimed is:
- 21. A power assisted drill press comprising:
- a drill motor having an actuation switch and a bit, said drill motor mounted with a motor 4 frame; and
- a press frame having a frame support having a first and a second end and a frame base nearest 6 said second end, said motor frame placed nearest said first end whereby said bit is opposite yet 7 substantially pointing toward a plane of said second end; and
- a gap between said bit and said frame base, said gap allowing a work material to be 9 substantially placed; and
- a pneumatic feed cylinder substantially mounted with said press frame, said pneumatic feed 11cylinder having a moving shaft and a pneumatic input port whereby a pneumatic pressure into said 12input port creates a force onto said shaft and thereby promotes movement of said shaft; and
- an pneumatic pressure regulator having an output port connected with said input port of said 14 feed cylinder and an activating lever, said regulator supplying said pneumatic pressure from said 15 output port in a value relative to said activating lever displacement and substantially venting said 16 pneumatic pressure when said lever is not displaced,
- whereby said work material and said bit approach and substantially contact when said moving 18 shaft extends due to said pneumatic pressure provided to said feed cylinder.

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- 202. The power assisted drill press as set forth in claim 1 further comprising:
- 21 a top plate mounted with said frame support and having one or more guide holes and said feed 22cylinder attached; and
- one or more guide rods each having a first end and a second end and slidably engaged through 24said guide holes; and
- a motor plate mounted with said motor frame and having said first end of said guide rods 26attached and positioned to allow extension of said moving shaft of said feed cylinder to cause said 27motor frame, said motor plate, and said one or more guide rods to move.

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293. The power assisted drill press as set forth in claim 1 whereby:

said feed cylinder is attached with said frame base and positioned to allow extension of said 1 2 moving shaft of said feed cylinder to move said work material toward said bit. 3 44. The power assisted drill press as set forth in claim 2 whereby: said frame base comprises a base plate having a through hole of substantially the same size 5 6 as said frame support; and said base plate slidably fastened with said frame support with said through hole. 8 The power assisted drill press as set forth in claim 3 whereby: 95. said frame base comprises a base plate having a through hole of substantially the same size 10 11as said frame support; and said base plate slidably fastened with said frame support with said through hole. 12 13 146. The power assisted drill press as set forth in claim 2 further comprising: a suction cup having a cup cavity and mounted near said second end of said frame support. 15 16 The power assisted drill press as set forth in claim 6 further comprising: 177. a venturi capable of created a vacuum, said vacuum of said venturi connected with said cup 18 19 cavity of said suction cup whereby when said venturi is activated a vacuum is drawn within said cup 20cavity, thereby allowing said press frame to suctionally attach to a surface. 21 228. The power assisted drill press as set forth in claim 4 further comprising: a suction cup having a cup cavity and mounted near said second end of said frame support; 23 24and 25 a venturi capable of created a vacuum, said vacuum of said venturi connected with said cup 2 6 cavity of said suction cup whereby when said venturi is activated a vacuum is drawn within said cup 27cavity, thereby allowing said press frame to suctionally attach to a surface; and said base plate further comprising a base plate support substantially opposite from said frame 28

2 9 support and rotated away from said bit, said base plate support capable of stabilizing said press frame

1 when said bit approaches said work material. 2 The power assisted drill press as set forth in claim 5 further comprising: 39. a shaft tip having a recess for clearance of said bit, said shaft tip mounted onto said shaft of 5 said pneumatic input port and positioned to align with said bit. 6 The power assisted drill press as set forth in claim 2 further comprising: 710. one or more springs placed upon said one or more guide rods between said second ends of 9 said guide rods and said top plate; and one or more keepers near said second ends of said guide rods whereby said springs are 10 11contained between said keepers and said top plate. 12 The power assisted drill press as set forth in claim 6 further comprising: 1311. one or more springs placed upon said one or more guide rods between said second ends of 14 15said guide rods and said top plate; and one or more keepers near said second ends of said guide rods whereby said springs are 16 17contained between said keepers and said top plate. 18 The power assisted drill press as set forth in claim 7 further comprising: 1912. a mating plate within said cup cavity, said mating plate having a mating surface capable of 20 21substantially conforming to the surface of said work material. 22 The power assisted drill press as set forth in claim 8 further comprising: 2313. a mating plate within said cup cavity, said mating plate having a mating surface capable of 24 25substantially conforming to the surface of said work material. 26 The power assisted drill press as set forth in claim 1 whereby: 2714.

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said drill motor is a pneumatic drill motor.

- 115. The power assisted drill press as set forth in claim 1 whereby:
- said actuation switch of said drill motor and said activating lever of said regulator are 3 positioned to allow a user to utilize an index finger to actuate said drill motor switch while 4 simultaneously utilizing a thumb to actuate said activating lever of said regulator.

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- 616. A power assisted drill press comprising:
- a press frame having a frame support having a first end and a second end and a top plate 8 attached near said frame first end and a frame base attached near said frame second end; and
- a drill motor having an actuation switch, said motor attached with said top plate; and
- a pneumatic feed cylinder having a pneumatic input port and an extending shaft, said cylinder 11mounted with said frame base and said extending shaft capable of extending toward said drill motor; 12and
- an air pressure regulator having an output port connected with said cylinder input port and 14an activating lever, said regulator supplying a pneumatic pressure from said output port in a value 15relative to said activating lever displacement and substantially venting said pneumatic pressure when 16said lever is not displaced; and
- said extending shaft extending toward said drill motor when said activating lever is displaced 18and supplying a force relative to said activating lever displacement.

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- 2017. A power assisted drill press comprising:
- a press frame having a frame support having a first end and a second end and a top plate 22attached near said frame support first end and a frame base attached near said frame support second 23end; and
- one or more guide rods, each having a first and a second end, said guide rods slidably 25mounted with said top plate; and
- a motor frame having a drill motor and mounted near said first end of said one or more guide 27rods; and
- one or more springs slidably mounted between said top plate and said second end of said 29guide rods; and

- a pneumatic feed cylinder mounted with said top plate and having an extending shaft capable 2 of contacting said motor frame and also having a pneumatic input port; and
- an air pressure regulator having an output port connected with said input port of said feed 4 cylinder and a lever capable of supplying a pneumatic pressure to said cylinder relative to the 5 displacement of said lever, whereby said motor frame and guide rods may be moved toward said 6 frame base; and
- a suction cup having a cup cavity and attached near said second end of said frame support;
- 9 a venturi capable of creating a vacuum, said vacuum of said venturi connected with said cup 10cavity whereby said suction cup may attach with a surface.

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- 1218. The power assisted drill press as set forth in claim 17 further comprising:
- a mating plate within said cup cavity, said mating plate having a mating surface capable of 14mating with a surface of a work material.

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- 1619. A method for utilizing a power assisted drill press on a surface, the steps comprising:
- forming a power assisted drill press having a drill motor, a bit, and a pneumatic feed cylinder 18capable of moving said drill motor and bit toward a surface; and
- connecting an output of an air pressure regulator with said feed cylinder; and
- attaching a suction cup onto said drill press nearest said surface; and
- placing a cup cavity of said suction cup onto said surface whereby said suction cup seals onto 22said surface; and
- connecting a venturi with said suction cup, said venturi capable of creating a vacuum within 24said suction cup cavity; and
- activating said venturi whereby said suction cup suctions with and thereby attaches with said 26surface; and
- activating said air pressure regulator substantially proportionally to a desired movement of 28said bit toward said surface and to a desired force onto said surface; and
- activating said drill motor whereby said bit performs work on said surface; and

1	releasing said activation of said air pressure regulator whereby said cylinder no longer moves
2 said b	it toward said surface; and
3	venting said feed cylinder; and
4	retracting said bit from said surface; and
5	deactivating said venturi; and
6	venting said suction cup; and
7	removing said drill press from said surface.
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920.	The method for utilizing a power assisted drill press on a surface as set forth in claim 18, the
10steps further comprising:	
11	forming a mating plate with a mating surface which substantially conforms to said surface and
12which is of equivalent or less size than said cup cavity; and	
13	placing said mating plate within said cup cavity whereby said mating surface substantially
14contac	ets said surface.
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